

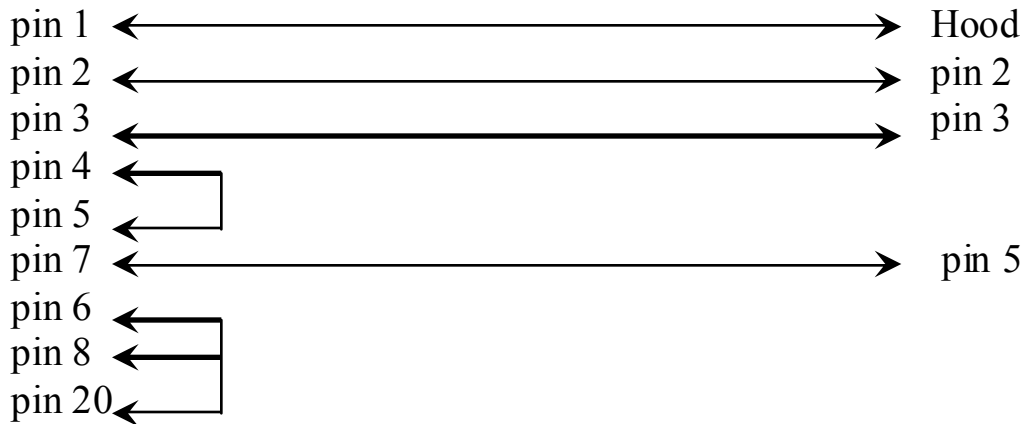
RS232 CABLE

CNC Control

25 pin (*Note below)

Computer

9 pin (female)



Fanuc/FADAL

9600 Baud (Parameter 103=11)

7 Data bits

Even parity

1 Stop bit (Parameter 101.0=0)

Hyundai Drill/Tap

4800 Baud

8 Data bits

No parity

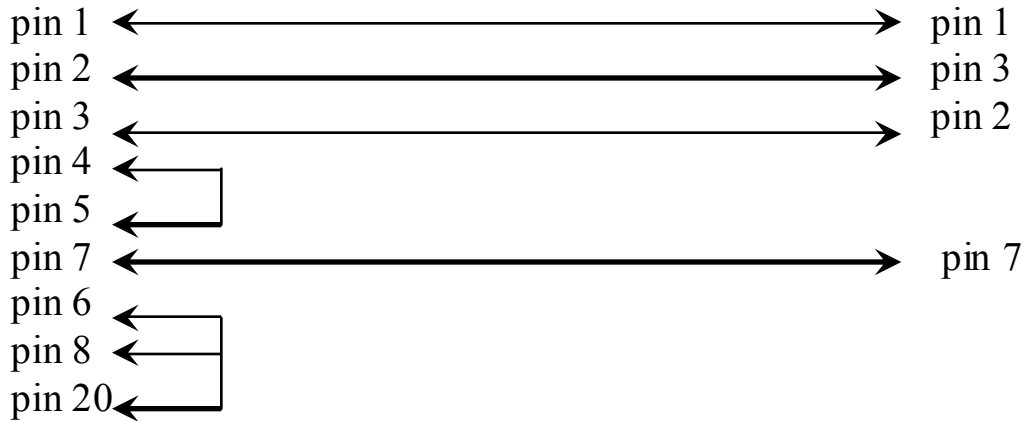
1 Stop bit

* For FADAL use a female connector. Hyundai and Fanuc use male connectors.

RS232 CABLE

CNC Control
25 pin (*Note below)

Computer
25 pin (female)



Fanuc/FADAL

9600 Baud (Parameter 103=11)
7 Data bits
Even parity
1 Stop Bits (Parameter 101.0=0)

Hyundai Drill/Tap

4800 Baud
8 Data bits
No parity
1 Stop bit

* For FADAL use a female connector. Hyundai and Fanuc use male connectors.